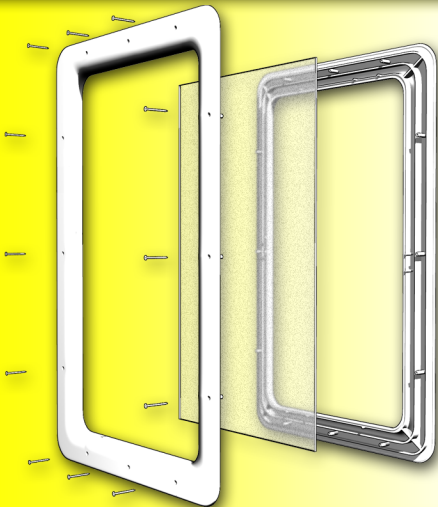


**Genuine
factory built
replacement part.**

Installation Instructions

**Quick & Easy Installation -
No Special Tools Required**



Note: Glass window is held in position by frames only! Exercise caution during dismantling process. Avoid sharp edges on glass.

To remove old frame(s):

- 1. Remove the 12 screws on the interior frame and gently pull frame back, being careful not to let the glass fall out.**
- 2. Before removing exterior frame, use a razor knife to cut a slit in any existing silicone or putty, being careful not to cut or puncture the exterior skin of the door.**
- 3. Gently remove exterior frame. Use caution if glass is still in place.**
- 4. After both frames have been removed, clean the door surface and the glass surface of all sealants and adhesives.**

To install new frame(s):

- 1. Apply a layer of putty or butyl tape around the outer perimeter of *exterior* frame on the side that will be flush against door. (Exterior frame DOES NOT have screw holes.)**
- 2. Apply a light bead of silicone sealant around the *interior* perimeter of the exterior frame where glass sits on frame and mount glass to frame.**
- 3. Carefully mount exterior frame to door. Position interior frame so that screw holes are aligned. (Silicone sealant may be applied to interior perimeter of interior frame prior to mounting.)**
- 4. Insert screws and tighten, being careful not to over-tighten.**
- 5. Carefully trim away excess putty and/or silicone sealant.**

It is strongly recommended that both interior and exterior frames be replaced at the same time!

the
PRO ZONE

Available in Nu Tru White,
Ivory, Brown and Black

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